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1. An apparatus comprising:

a sampler circuit configured to generate a digital signal in response to a pre-amplified signal; and

a filter circuit configured to generate a track ID signal in response to said digital signal, wherein said filter circuit is configured to (i) improve or increase signal-to-noise ratio (SNR) and (ii) reject DC offset errors.

- 2. The apparatus according to claim 1, wherein said filter circuit is configured to implement simple multiplication coefficients.
- 3. The apparatus according to claim 1, wherein said filter circuit is configured to implement multiplication coefficients of one.
- 4. The apparatus according to claim 1, wherein said filter circuit is immune to DC offsets and shifts from thermal asperities.

- 5. The apparatus according to claim 1, wherein said filter circuit is further configured to attenuate high frequencies.
- 6. The apparatus according to claim 5, wherein said filter circuit is configured to reject low frequencies.
- 7. The apparatus according to claim 1, wherein said filter circuit is further configured to closely match said digital signal.
- 8. The apparatus according to claim 1, wherein said sampler circuit comprises:
- a voltage gain amplifier configured to receive said pre-amplified signal;
- a magneto-resistive head asymmetry correction circuit coupled to said voltage gain amplifier;
- a continuous time filter coupled to said magneticresistive asymmetry correction circuit;
- an offset cancellation circuit coupled to said continuous

  10 time filter; and

an analog to digital conversion circuit configured to generate said digital signal and coupled to said offset cancellation circuit.

- 9. The apparatus according to claim 1, wherein said filter circuit comprises:
- a digital filter circuit configured to generate a filtered track ID signal;
- a track ID decoder configured to generate said track ID signal in response to said filtered track ID signal;
- a position error signal (PES) filter configured to generate a filtered PES signal in response to said digital signal; and
- a PES demodulator configured to generate a PES signal in response to said filtered PES signal.
- 10. The apparatus according to claim 1, further comprising:
- a read channel circuit configured to generate a read data signal in response to said digital signal.

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11. The apparatus according to claim 1, wherein said filter circuit comprises:

one or more delay elements configured to delay said digital signal; and

- a summation circuit configured to perform summation of said delayed digital signals and provide an output filtered signal.
- 12. The apparatus according to claim 1, wherein said filter circuit comprises:
- a first delay element configured to receive said digital signal and present a first delayed signal;
- a second delay element configured to receive said first delayed signal and present a second delayed signal;
- a shift left circuit configured to receive said second delayed signal and present a shifted signal; and
- a summation circuit configured to receive said digital signal, said first delayed signal and said shifted signal and generate a filtered output signal.
  - 13. The apparatus according to claim 12, wherein said first and second delay elements comprise 4th order delay elements.

- 14. The apparatus according to claim 1, wherein said track ID signal comprises a servo track ID signal.
- 15. The apparatus according to claim 1, wherein said filter circuit comprises:

a servo track ID filter configured to generate said track ID signal in response to said digital signal.

16. An apparatus comprising:

means for generating a digital signal in response to a pre-amplified signal;

means for generating a track ID signal in response to said digital signal;

means for providing improved signal-to-noise ratio (SNR); and

means for rejecting DC offset error.

- 17. A method for improved filter bi-phase servo demodulation, comprising the steps of:
- (A) generating a digital signal in response to a preamplified signal;

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- (B) generating a track ID signal in response to said digital signal filtering a digital signal;
- (C) providing improved signal-to-noise ratio (SNR) and rejecting DC offset error.
- 18. The method according to claim 17, wherein step (C) further comprises:

implementing simple multiplication coefficients.

19. The method according to claim 17, wherein step (C) further comprises:

delaying said digital signal to generate a first delayed signal;

delaying said first delayed signal to generate a second delayed signal;

shifting said second delayed signal to generate a shifted signal; and

summing said digital signal, said first delayed signal and said shifted signal to generate a filtered output signal.

20. The method according to claim 17, wherein step (C) further comprises:

attenuating high frequencies; and rejecting low frequencies.